

# Development of a Novel Site-Specific ADC Glycan Platform With Potential for Improved In vivo Efficacy and Stability of the ADC in Animal Studies

#### Introduction

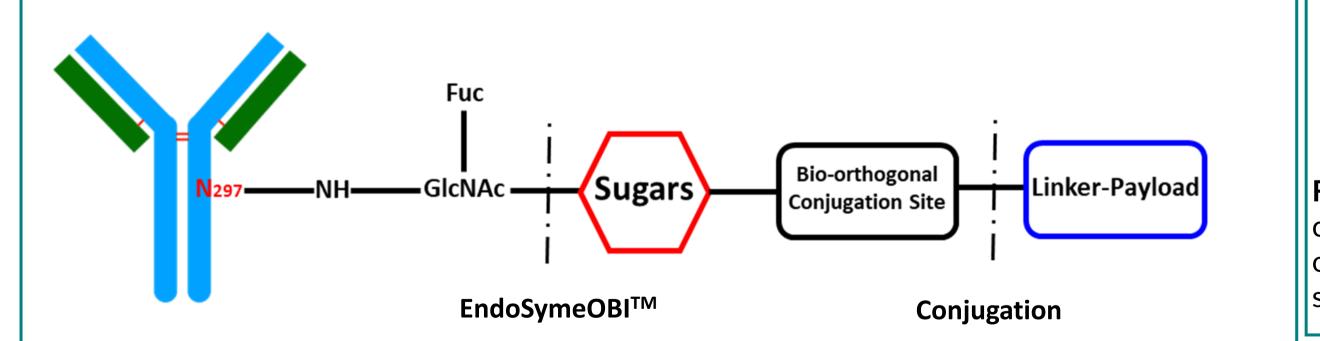
Antibody-drug conjugates (ADCs) represent a promising modality for delivering cytotoxic drugs to targeted tumor cells while avoiding off-tumor toxicities. Despite the successes in the past 20 years, development of effective ADCs with broad therapeutic window remains challenging due to the complexity of conjugation technologies and the instability of the linkers. Most platforms currently in the market as well as under clinical development may face limitations ascribed to the heterogeneity of ADCs with various drug-to-antibody ratio (DAR). This likely resulted from random conjugation and poor overall biophysical characteristics caused by linker hydrophobicity. The limitations may impact the efficacy, safety, bioavailability, and the robustness of manufacturing process of these therapeutic agents.

### **GlycOBI<sup>TM</sup> ADC Platform**

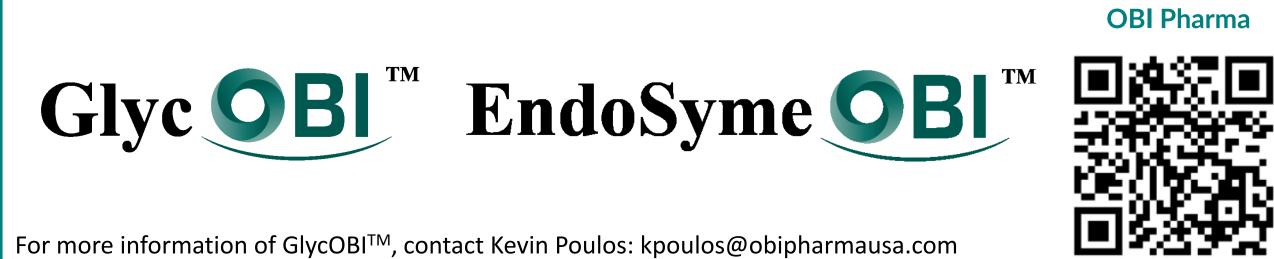
We developed a non-genetic, engineering-free approach to generate site-GIcNAc (-8) specific homogenous ADCs. This was achieved by utilizing OBI proprietary Figure 5. The design of OBI-902 GlycOBI<sup>™</sup> ADC. enzymatic technology (EndoSymeOBI<sup>TM</sup>), followed by the click chemistry to conjugate the hydrophilic linker-payload via the glycan site that naturally Figure 2. EndoSymeOBI<sup>™</sup>, a novel ENGase, applied in GlycOBI<sup>™</sup> ADC platform. Transglycosylation occurs on the antibody's Fc region. The conjugation process avoids **Preclinical In vitro And In vivo Proof-of-concept** catalyzed by EndoSz-D234M. The critical catalytic residues in the active site are numbered. The disrupting the antibody structure, ensuring the related ADC has similar hydrogen bonds are presented as straight dashed lines. The mutagenesis study of the two key residues, Glu236 and Trp154, in relative transglycosylation activities. D232 is an important residue in 1. OBI-902 GlycOBI<sup>M</sup> DAR4 ADC Exhibits A Highly Homogeneous biophysical characteristics compared to native antibody. Furthermore, OBI deglycosylation but not in transglycosylation mechanism. The manuscript of EndoSymeOBI<sup>™</sup> have linker technology improves the conjugation efficiency of the payload, as Nature been accepted by JACS Au. G2S2(F), Di-sialylated, bi-antennary complex-type N-glycan. well as reduces the aggregation propensity, and expands the half-life of the ADC products.

#### The Features of GlycOBI<sup>™</sup> ADCs:

- A site-specific conjugation platform
- Plug and Play format and compatible with any antibodies, linkers, and payloads in DAR2, DAR4, DAR6 and DAR8.
- Efficient and scalable process to generate homogenous ADCs. • Overcomes the limitations of traditional ADCs, resulting in the
- improvement of efficacy and stability.





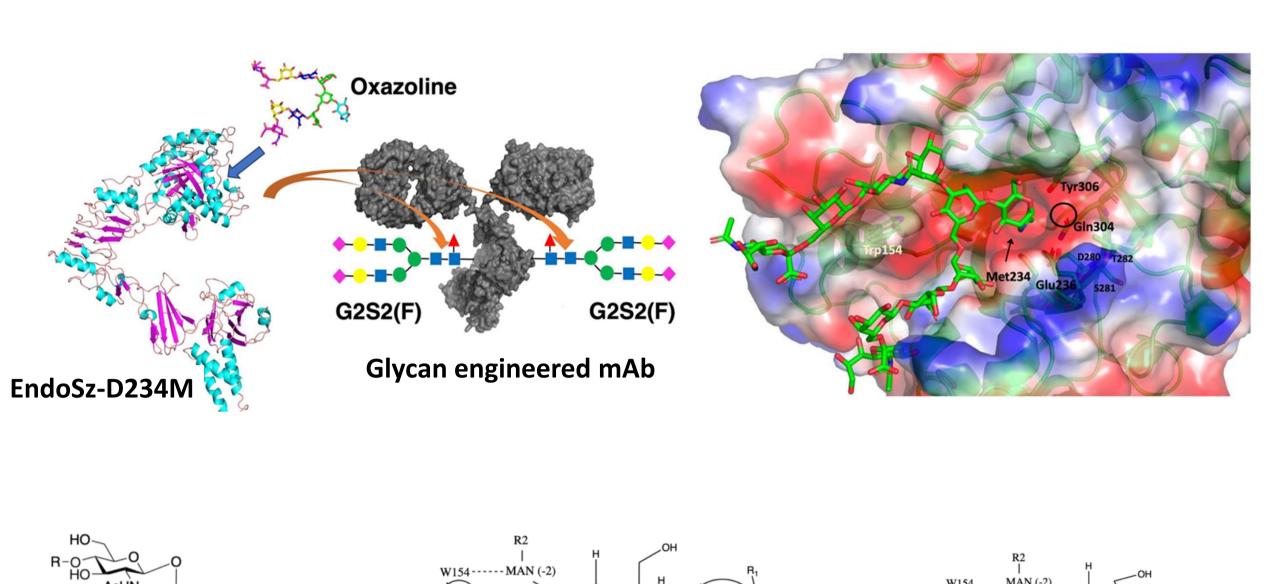


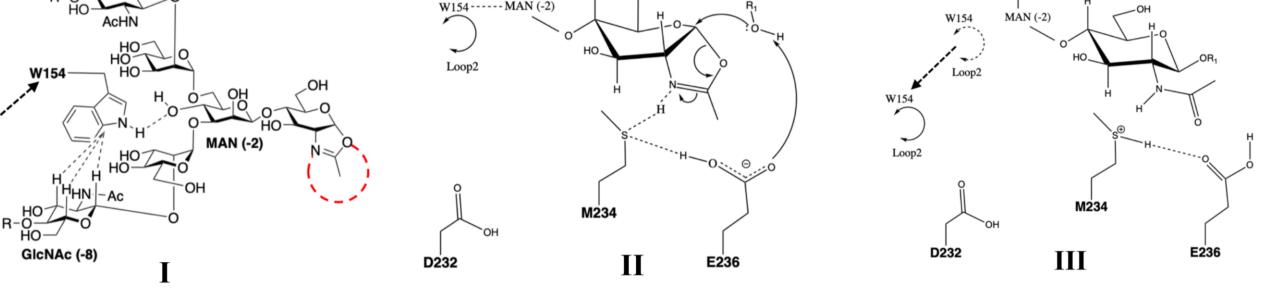
For more information of GlycOBI<sup>™</sup>, contact Kevin Poulos: kpoulos@obipharmausa.con

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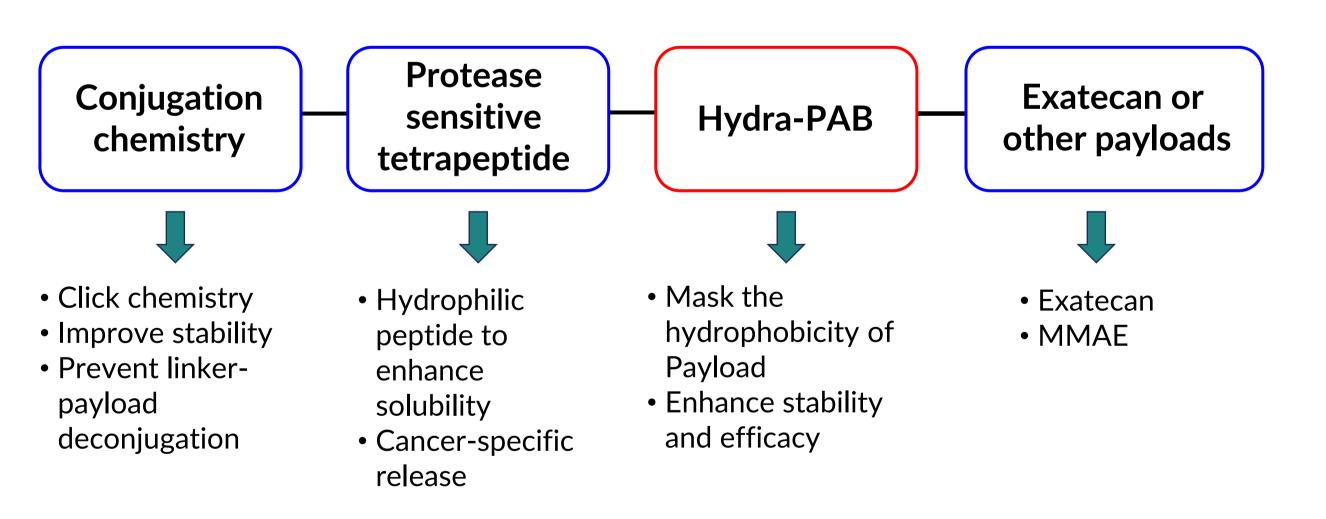
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#### Antibody Glycan Engineering Technology





### Novel Linker Technology: The Advantages of Hydra-PAB



**Figure 3. The strategy of linker design.** GlycOBI<sup>™</sup> utilizes a novel Hydra-PAB linker technology which creates a hydrophilic environment-to protect the linker from cleavage before targeting the tumor. The Figure 6. HIC and SEC profile of OBI-902 GlycOBI™ DAR4 ADC (A) HIC analysis: DAR0=0.42%; overall design of this platform provides improved stability, solubility, efficacy, and flexibility for payload DAR2=4.74%; DAR4=94.8%. (B) SEC analysis: HMWS=1.36%; Monomer=98.64%. selections. PAB: p-aminobenzyl

## GlycOBI<sup>™</sup> ADC – An ADC by Design

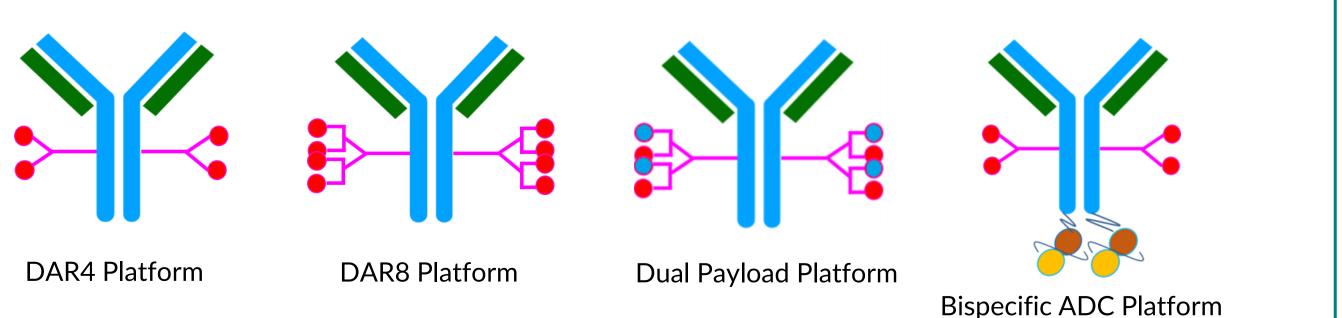
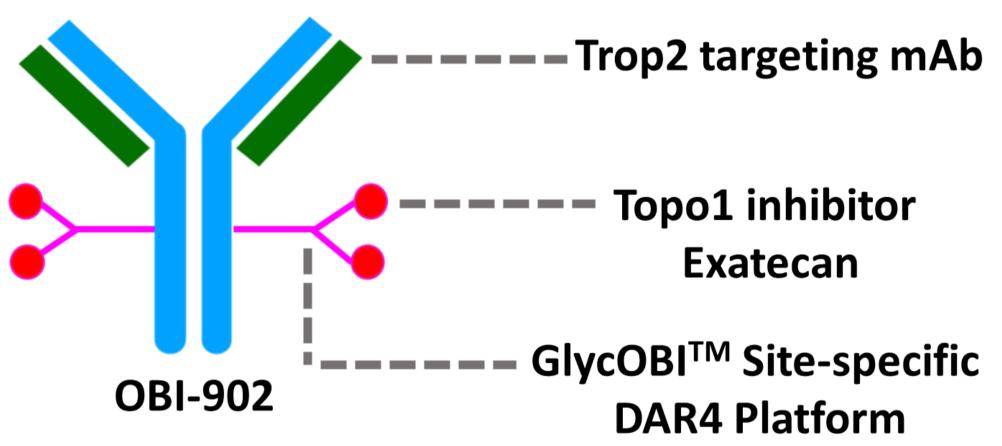
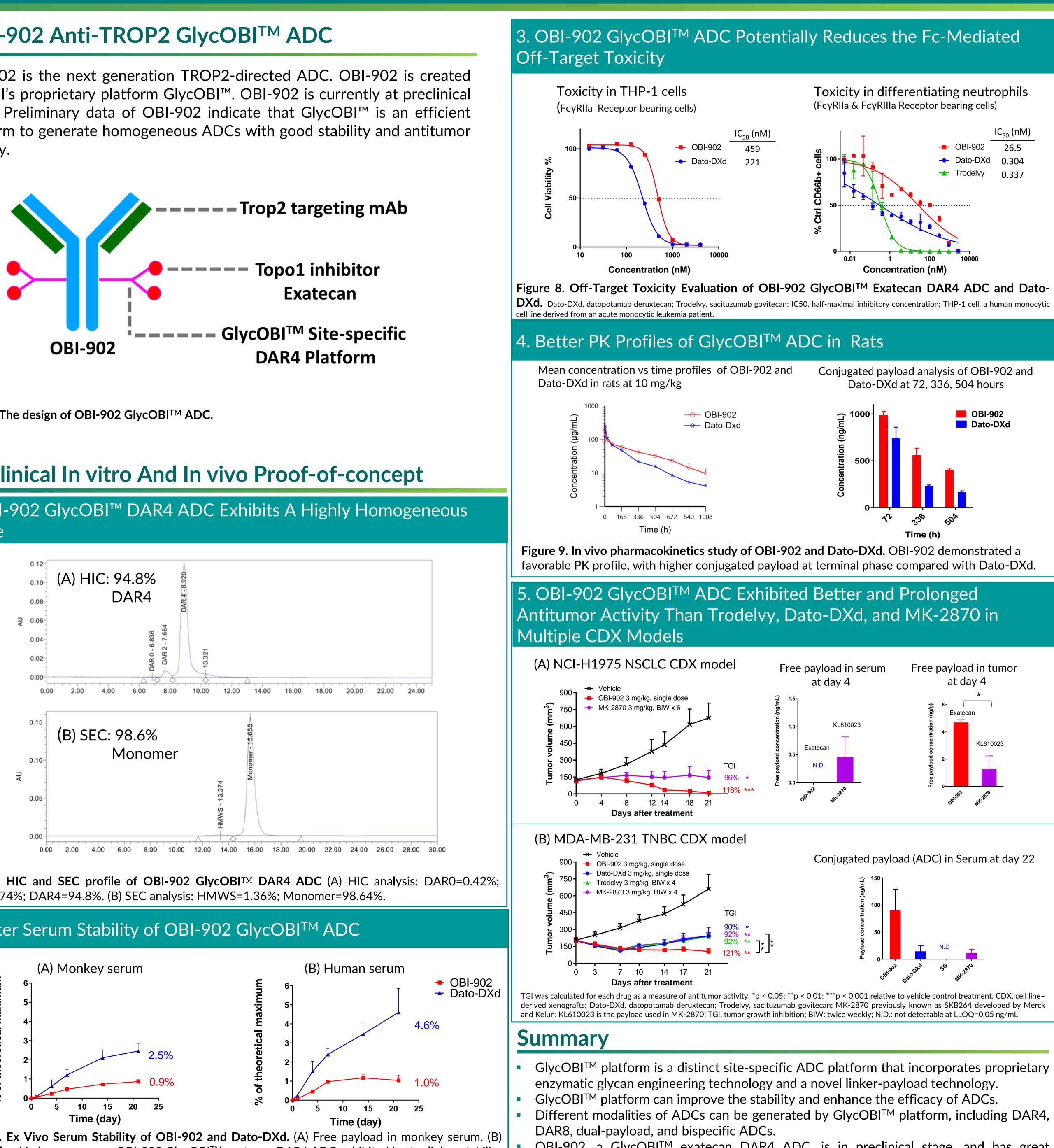


Figure 4. The different modalities of GlycOBI<sup>™</sup> ADC platforms.

# OBI-902 Anti-TROP2 GlycOBI<sup>™</sup> ADC

OBI-902 is the next generation TROP2-directed ADC. OBI-902 is created by OBI's proprietary platform GlycOBI<sup>™</sup>. OBI-902 is currently at preclinical stage. Preliminary data of OBI-902 indicate that GlycOBI<sup>™</sup> is an efficient platform to generate homogeneous ADCs with good stability and antitumor activity.





#### 2. Better Serum Stability of OBI-902 GlycOBI<sup>TM</sup> ADC

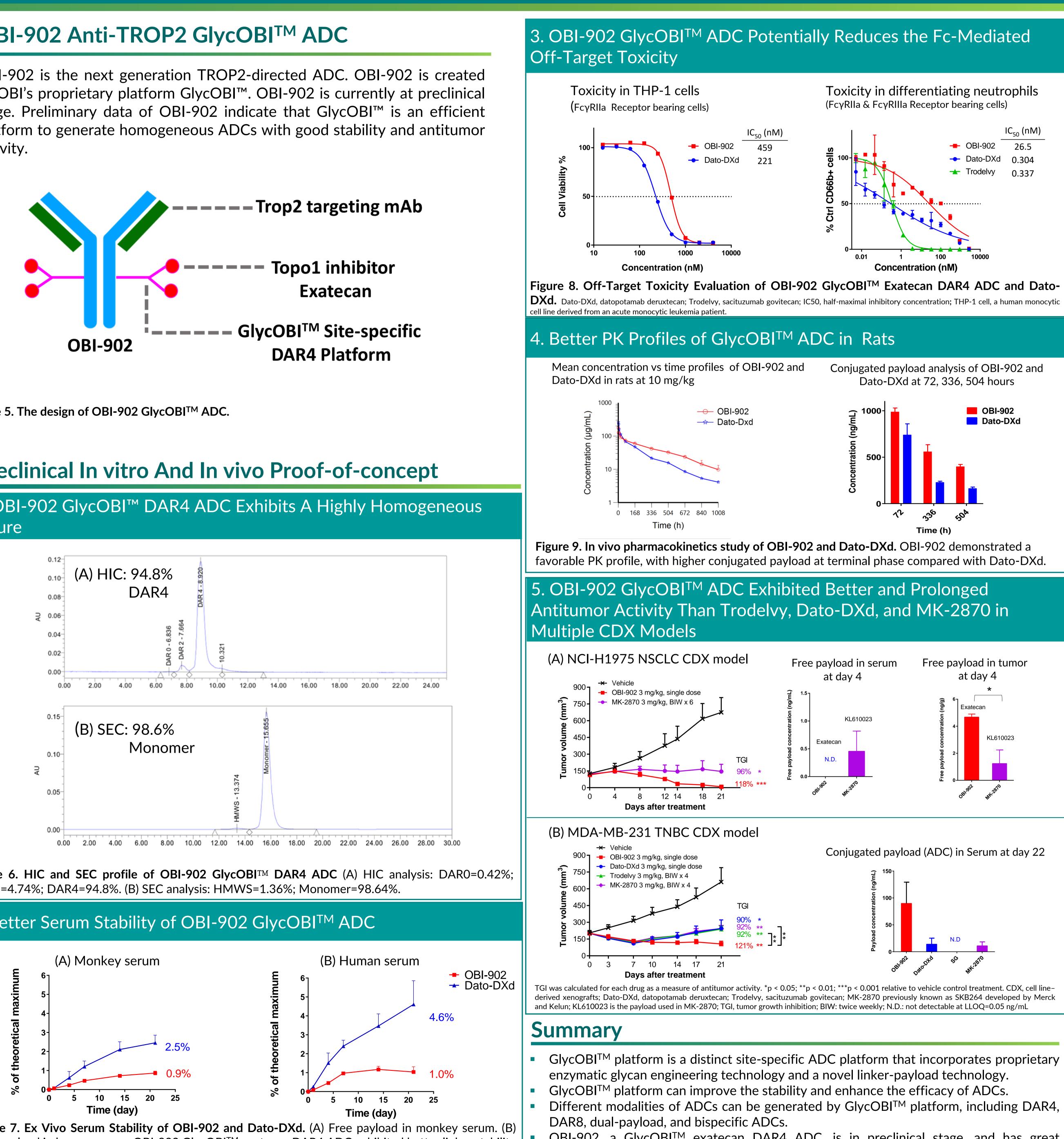


Figure 7. Ex Vivo Serum Stability of OBI-902 and Dato-DXd. (A) Free payload in monkey serum. (B) Free payload in human serum. OBI-902 GlycOBI<sup>™</sup> exatecan DAR4 ADC exhibited better linker stability than the benchmark Dato-DXd. (Dato-DXd, datopotamab deruxtecan)

OBI-902, a GlycOBI<sup>™</sup> exatecan DAR4 ADC, is in preclinical stage, and has great potential to be a best-in-class TROP2 ADC.